Manual



81040

KH70060

KH70058

KH70059

81124

KH70067

KH70052

81224

81195

KH70061

To close the double lock seam you need the double

pre-closed standing seam into a double lock seam

lock hand seamer K7-1. The K7-1 closes the

in one operation, item no.: 91515-1.

KH70062

Read, observe and follow this manual and the other applicable documents, especially all safety instructions and warnings.



Standing seam closers **K5, K8N, K8NL**



Туре	ltem no.	Closing length	Length	Width	Weight
K5	91505	70 mm	120 mm	260-430 mm	1,0 kg
K8N	91530	200 mm	250 mm	260-430 mm	2,1 kg
K8NL	91535	350 mm	400 mm	310-530 mm	3,1 kg

1

Special lengths available on request.

Max Draenert Apparatebau GmbH & Co. KG

Max Draenert Apparatebau GmbH & Co. KG Gutenbergstrasse 15-17

6. Additional tools

K8NL

D-73779 Deizisau

- +49-(0)7153-82170 7
- www.dracotools.com ⊒:
- info@dracotools.com @:

Gutenbergstrasse 15-17 D-73779 Deizisau

- +49-(0)7153-82170
- www.dracotools.com
- info@dracotools.com @:

Manual

1. Intended use

The standing seam closers can only be used to manually close preprofiled panels in the material thicknesses mentioned under point 2.

2. Max. thickness of materials

Copper / Zinc / Aluminum	until	0,80 mm
Steel	until	0,80 mm
Stainless steel	until	0,50 mm

3. Operation method

The hand seamer closes pre-profiled panels in one operation to a standing seam and a tight joint.

- 1) Open hand seamer.
- Now place seamer in open position on the seam with the fixed pivot close against the U-Panel (over cloak).
- Press the closing handle down completely. The seam is now closed.
- Open up seamer by moving closing handle back to open position, slightly lift and move the tool by approx. ³/₄ of the tool width and repeat the locking process.

4. Maintenance

All parts of the hand seamers are standardized, exchangeable, made of rustproof materials and thus largely maintenance-free. Nevertheless, it is recommended to clean the seamer from time to time. Disassemble tool, clean the hinged parts and reassemble. This extends the life of the seamer and only takes a few minutes.

Fig. open position

Fig. Closing handle down

sineared and Made in 5. Tool elements KH70049 KH70067 KH7005 **K5** KH70053 81124 KH70054 KH70051 KH70050 KH70049 81224 81195 81226 81182 8123 81040 K8N KH70067 KH70053 81224 81124 KH70057 81195 KH70056 KH70055 KH70054 81040 81226