

Manual

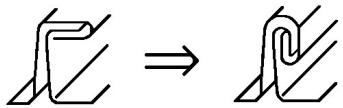


6. Maintenance

All parts of the hand seamer are standardized, exchangeable, made of rustproof materials and thus largely maintenance-free. The two side guides (KH70016+KH70017 see previous page) should be lubricated with grease periodically.

7. Accessories and additional tools

To close the double lock seam you need the double lock hand seamer K7-1. The K7-1 closes the preclosed standing seam (closed by the K8) into a double lock seam in one operation, item no.: 91515-1.



Swiveling handle #BGKH70070 can also be ordered to retrofit the K6, K7 or K8.

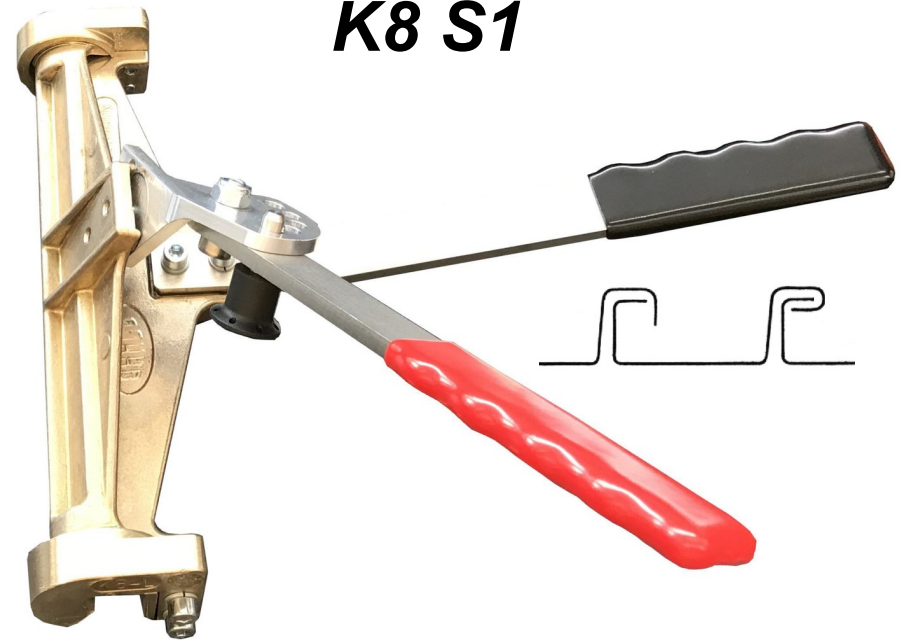


Read, observe and follow this manual and the other applicable documents, especially all safety instructions and warnings.



Always wear protective gloves!

Standing seam closer K8 S1



Item no.	Closing length	Length	Width	Weight
91520S1	210 mm	255 mm	270-570 mm	2,4 kg

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1. Intended use

The standing seam closer K8 S1 can only be used to manually close pre-profiled panels in the material thicknesses mentioned under point 2.

2. Max. thickness of materials

Copper/ Zinc/ Aluminium until 0,80 mm
Steel until 0,80 mm
Stainless steel until 0,50 mm

3. Operation method

The hand seamer K8-1 closes pre-profiled panels in one operation to a standing seam and a tight joint.

- 1) Open hand seamer.
- 2) Place the K8 in open position on the seam with the fixed pivot KH70013-1 close against the U-panel (over cloak).
- 3) Press closing handle BGKH70070 down completely. The seam is now closed.
- 4) Open closing handle, slightly lift and move the tool by approx. $\frac{3}{4}$ tool width and repeat the locking process.



Fig. K8 in open position

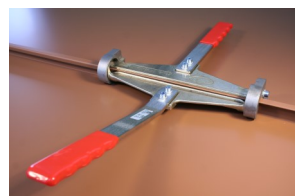


Fig. K8 closing handle down

4. Swiveling lever

By using the locking pin KH70072, the lever can be adjusted to the desired inclination so possible obstacles will not prevent the closing process. With the knurled screw KH70073 the lever can also be turned to the side to work even more ergonomically or to save space.

5. Tool elements & spare parts

