

# Manual Disc-Bender DB41

## PINK EDITION



Read, observe and follow this manual and the other applicable documents, especially all safety instructions and warnings.



Always wear protection gloves!

Handle tool carefully and protect against dirt. If nec. lubricate shafts with e.g. sewing machine oil.



Item No.:	<b>Bending 90°- 180°</b>	Angle Height	kg
915414003	Disc-Bender DB 41 Single	ca. 8 – 40 mm (0,31“-1,57“)	0,9

### Max. thickness of material

copper/zinc/aluminium	up to 1,00 mm/19ga
galvanized steel	up to 0,75 mm/21ga
stainless steel/Uginox	up to 0,50 mm/24ga

### Angle Height

min. angle height	ca. 8 mm (0,31“)
max. angle height	till 40 mm (1,57“)

Note: depending on the material data might be different, max. bending heights depending on radius.

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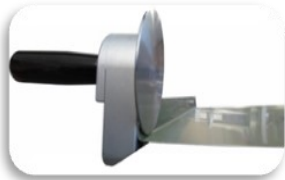
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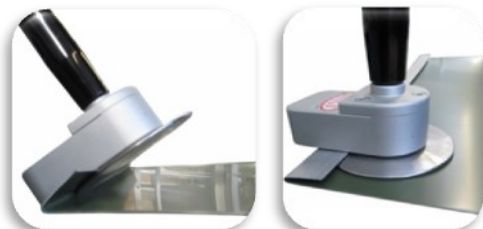


### Way of working:

- 1) Because there is no adjustment work necessary you can start right away. Place bender on the 90° angle leg.



- 2) You will notice that the convenient space of the guiding roller enables the uncomplicated placement of the tool
- 3) Move the bender forth and back and push slightly down till requested angle is reached (max. 180°).



You achieve a perfect result without damage to painted or coated metal.

➔ *Dräco's professional tip: when going through the sheet metal, please go all the way down (till the end) and also all the way back (till the beginning) to get the best result.*

### Upgrade your Disc-Bender to a Combi Disc-Bender:

Connect two single Disc-Benders to a Combi Bender by using an adapter. Long and straight sheet metal will be easily bend. Adapter can be quickly screwed on and off again.



Adapter #91547-1



Your  
DRÄCO  
dealer:

